

Split from 173 682
JC-L.

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2873-045
Job Sheet 174249



Part No: D2873-045

Job Qty: 3 ea

Part Name: Nut Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Created By: Julien Charest-Lacombe

Due Date: 3/16/18

Type: SOLD

Description:

Note: DWG REV A IPP A 05.09.13 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Machining-1		
100	Bandsaw	3 pcs	3/15/18	3/15/18	0.00	0.03	Bandsaw1		DAS 18/03/13
110	CNC Vertical Machining	3 pcs	3/15/18	3/15/18	0.09	0.76	HAAS1-2		52 18/03/13
120	QC	3 pcs	3/15/18	3/15/18	0.00	0.00	QC2 Machining-1		9-89 18/03/13
130	QC	3 pcs	3/15/18	3/15/18	0.00	0.00	QC8 Machining-1		18/03/18
140	Small Fab	3 pcs	3/15/18	3/15/18	0.00	0.08	Small Fab-2		38
150	QC	3 pcs	3/15/18	3/15/18	0.00	0.00	QC5		38
160	HandFinish	3 pcs	3/15/18	3/15/18	0.00	0.06	HandFinish1		SA 18-3-20
170	QC	3 pcs	3/15/18	3/15/18	0.00	0.00	QC7-1		38
180	Small Fab	3 pcs	3/16/18	3/16/18	0.00	0.08	Small Fab-2		38
190	QC	3 pcs	3/16/18	3/16/18	0.00	0.00	QC5		38
200	Packaging	3 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-1	LG050	MAR 22 2018
210	QC21-SA	3 Ea	3/16/18	3/16/18	0.00	0.00	QC21		38

Part Op 100 - Cut blanks: 1.000" x 0.375" x 2.700" long

Descriptions: 110 - Machine as per Folio FA and Dwg D2873 Identify as D2873-5 Dwg Rev ____ F1819Folio Rev ____

140 - 1-Deburr

180 - 1-Assemble as per Dwg D2873 2-Identify as D2873-045

200 - LOCATION : LG050

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.000	6061-T6 Bar .500 X 1.00	.6750 ft (.225 ea)	90-Start up Operation	
MS20426AD4-6	Rivet	12 Ea (4 ea)	180-Small Fab	
MS21075L5	Nut Plate	6 Ea (2 ea)	180-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X01.000	1	10	0
180-Small Fab	MS20426AD4-6	12	1,320	0
	MS21075L5	6	374	0

Part Specifications

Specifications could not be found.

Plex 3/13/18 11:36 AM dart.charest-lacombe.julien

3X 1. x .375 FM 138151.40 .75 ft.



Container No: S050706



Part: D2873-045

Job No: 174249

Serial No/Batch: S050706

Revision:

Inspector:

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Date: 03/13/18

